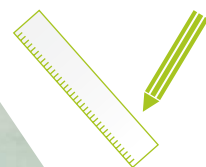


SH PLANNING

SKIRTING HEATING. INDIVIDUAL.



50/40 °C
186 W/m
(Type Ia)

Classic skirting heating.
Delta skirting heating.

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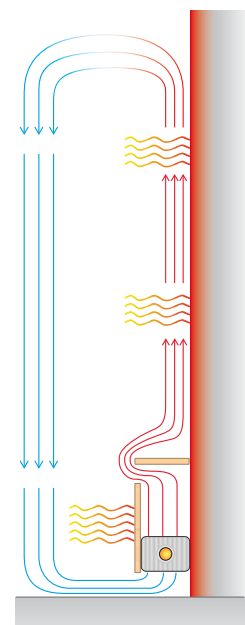
1 PRINCIPLES

1.1 What does a veil have to do with skirting heating systems?

A veil has a simple function: It blocks something. The same applies to the hot air veil created by the Variotherm skirting heating system, which covers cold walls within a short period of time. This shields the cold radiation from the walls and simultaneously warms the walls. When this happens, a feeling of cosiness starts spreading throughout the room, replacing the cold. The heated walls give off radiant, long-wavelength infrared heat, which warms the room. Radiant heat is particularly pleasant since, like solar heat, it is similar to our body's natural warmth. Radiant heat is the traditional form of heat, such as radiated by tiled stoves. It is healthy and natural!

1.2 The Coandă effect

The Coandă effect is the physical requirement for the skirting heating system's effect: At the beginning of the 20th century, physicist Henri Coandă discovered that rising hot air always follows cold surfaces (e.g. glass surfaces and exterior walls) as it ascends: When air currents exit slits at a certain angle and distance, the current will bend towards the surface due to the created turbulences and the lower pressure on one side. The air current will "stick" to it as long as certain requirements (distances and flow thickness) are met. The low pressure area around the secondary air introduced by the flow over a surface is crucial for this effect. If this secondary air cannot continue to flow, the current will draw itself into this area, or follow the wall. This law of physics is the reason why the Variotherm skirting heating system works in such an outstanding way. Thanks to the Coandă effect, they also have another advantage: Only a small amount of dust is stirred up because the heating system generates only a very small amount of air movement. A blessing for your respiratory tract!



▲ Coandă effect

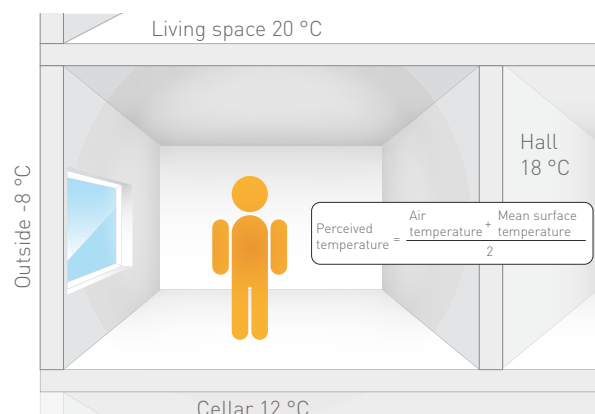
1.3 Comfort

Cosiness is not only created through a certain air temperature in the room. The temperature of the surfaces enclosing the room is of equal importance. The perceived temperature is roughly consistent with the arithmetic mean of both temperatures.

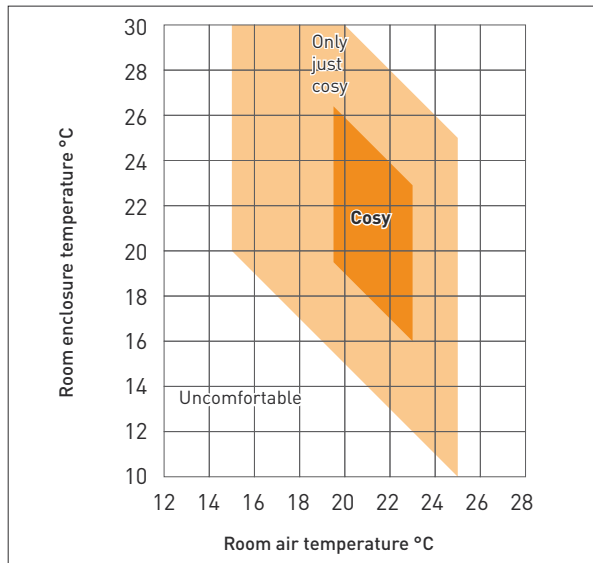
What makes people feel comfortable?

People feel comfortable when the following basic "thermal comfort" equation holds:

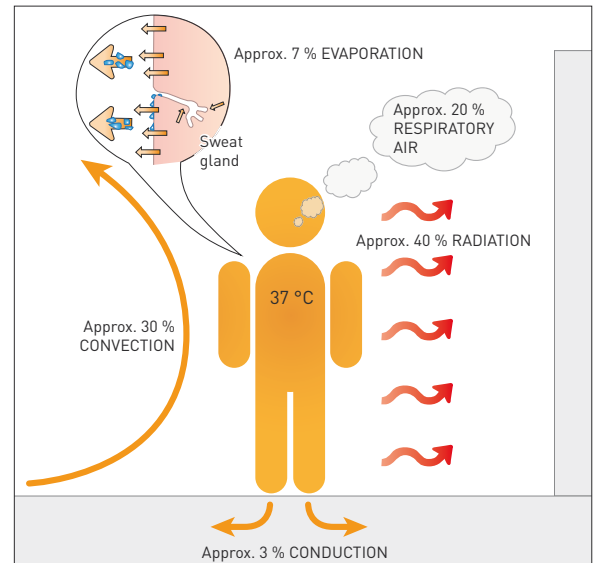
$$\text{Heat production} = \text{heat loss}$$



▲ Perceived temperature



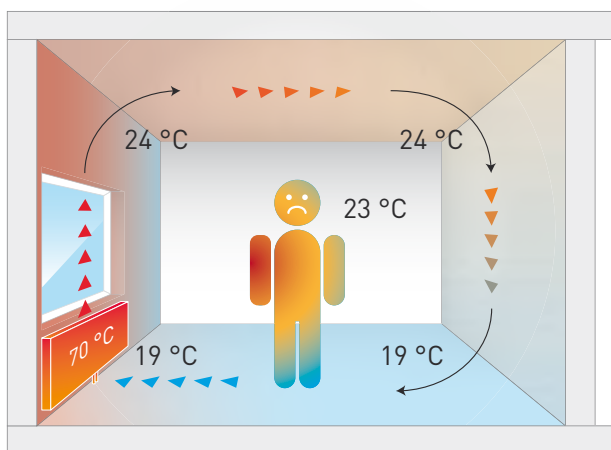
▲ Zone of cosiness



▲ Human heat balance

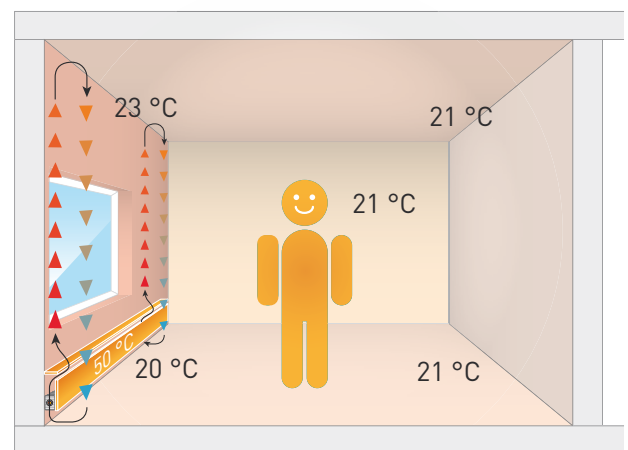
An important aspect of heat output from the human body is that this should occur as evenly as possible from all sides. We feel uncomfortable if too much heat is lost in one particular direction (e.g. cold surfaces, forced air) or the heat output is prevented in one direction (hot surfaces or vapour-tight, thick clothing). The lower the inside air temperature, the warmer the surrounding surfaces (wall surfaces, floor and ceiling, as well as doors and windows) must be to ensure cosiness.

Compared to other heating systems, a skirting heating system increases comfort. The installation of a skirting heating system along an exterior wall, especially under windows, can largely cancel out the unpleasant effects from the radiation exchange between your body and cold exterior walls and windows. You can set the room temperature lower than you would with convection heating without worrying about discomfort, since the hot air veil raises the perceived air temperature.



▲ Discomfort with radiators:

Heated air rises quickly and returns to the floor as cold air.
> Unbalanced temperature distribution, stirred dust caused by circulating air, "dry air"



▲ Comfort with Variotherm skirting heating systems:

The even heating of floor and walls creates a cosy warm envelop in the entire room.
> Healthy room climate, hardly any dust stirred up, no over-heated floor, no overheated ceiling, "very cosy"

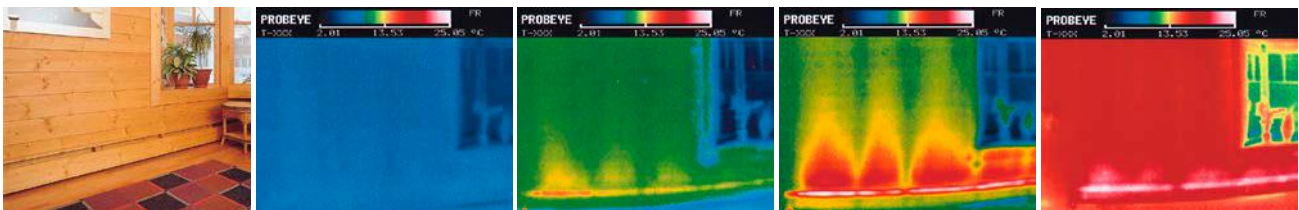
1.4 Energy savings

Energy losses are significantly reduced through an optimised ambient air temperature in conjunction with increased comfort. The approximate cost savings are 6 % per 1 °C reduction of room air temperature. This has the additional great physiological advantage of significantly increasing the absorption of oxygen in the body. At the same time, the relative humidity increases and produces healthier air that is also easier to breathe. Compared with other hot water heating systems, trench heating systems run with the lowest amount of water. They are therefore the fastest and most precise hot water heating systems.

1.5 Method of operation of the skirting heating system

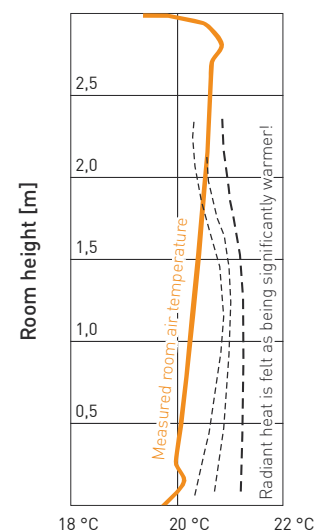
The goal of skirting heating systems is to maintain the right wall temperature. This is why they are installed along the entire length of the outside wall when possible. The air flows from bottom to top through the skirting heating system and then selects the area right next to the wall as a channel to ascend along due to the higher temperature difference (see also Coandă effect, section 1.2). On its way up, it continuously gives off its heat to the wall before stratifying within the room air. The heated wall surface turns into a heat radiating surface. This allows for a cosy indoor temperature with low temperature differences within the room, and between outside and interior wall surfaces.

The following infrared images show the rapid effect of Variotherm skirting heating systems. A veil of warm air is developed in just a few minutes. It blocks off the cold and heats the wall.



1.6 Temperature curve

The image shows the variation in temperature within the room of a home heated with a Variotherm skirting heating system, as measured by a calibrated temperature probe. It is easy to see that there is little difference in temperature between the floor and the ceiling. The dashed lines indicate the apparent radiant heat as measured by the probe. It is significantly higher than the actual room air temperature. This proves that cosiness is already achieved at lower, energy-saving room air temperatures.



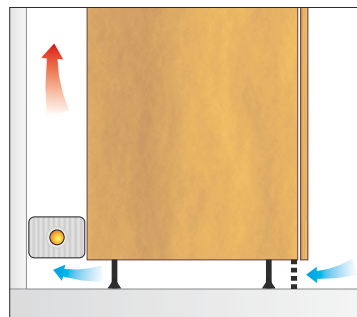
1.7 Areas of application

Skirting heating systems are suitable for new homes and renovations. They can be installed in conventional 2-pipe systems or manifold systems. When renovating, existing rising lines can be used for supply. In any case, another ace of skirting heating systems comes to bear. The cladding can be used to elegantly 'hide' the required heating pipes (and electrical cables). Humid walls prone to mould formation can be renovated with skirting heating systems. Thanks to the temperate walls along the entire height of the room, the relative humidity even in poorly ventilated corners does not reach critical values any more (extreme cases need to be considered from case to case). Owing to their low construction heights, skirting heating systems are very suitable for low windows (low parapet height). Hotel rooms, and rooms in cellars that are used less often, can be used again in a shorter amount of time. Skirting heating systems meet these criteria due to their low latency and homogeneous heat output. Depending on the design, rooms are heated to a cosy level within 15 to 30 minutes.

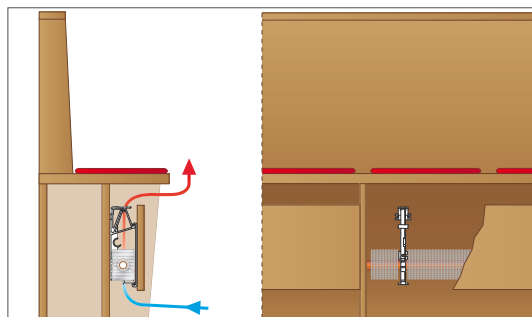
How do the required installation lengths of the skirting heating system match the planned furnishing?

Skirting heating systems are installed on the exterior walls where furniture is not supposed to be placed (or at least not without any problems). Tall furniture would limit natural light. Placement possibilities are also limited by windows and curtains. In rooms with large wardrobes, cupboards or shelves, Variotherm skirting heating systems can be integrated into them. In case of less well-insulated homes, it is not recommended to place furniture along the exterior walls due to mould formation. When planned ahead in time, skirting heating systems can also be integrated in niches. Variotherm skirting heating systems can be installed on the lower part of the wall, in plinths or in niches.

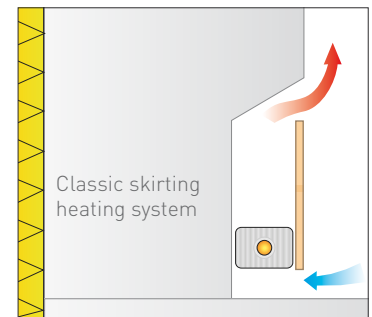
Furniture can then be placed as desired. With parquet floors and wood panelling, the skirting heating system can be encased in wood.



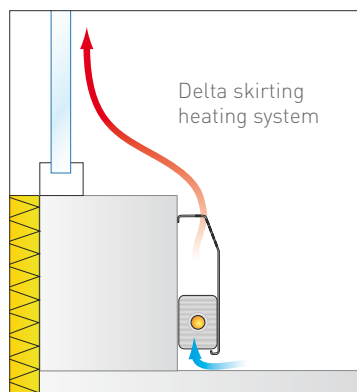
▲ Kitchen installation



▲ Classic skirting heating system under the pew



▲ Skirting heating system in the wall construction - section



▲ Skirting heating system in front of glass surfaces



▲ Skirting heating system below glass surfaces

1.8 Description and Advantages

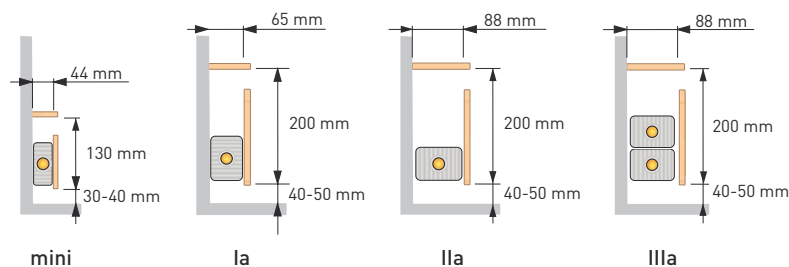
The skirting heating systems are optimally suited for shielding cold exterior walls in new buildings and renovated buildings. All components are perfectly matched to each other.

- The heating element specifically developed by Variotherm
- Well-thought-out brackets to mount the heating element and fixate the cladding at the same time
- Three cladding options – perfect for all rooms
- Features a wide range of control options

All this makes for a perfect combination. Down to the smallest detail.

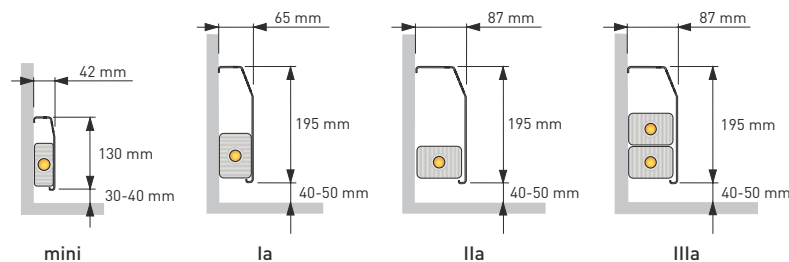
Classic

The cladding of the Classic heating elements is provided by the customer (for example with wood). This allows the cladding to be optimally adapted to the furniture and the floor. For dimensioning, see chapter 7.



Delta

The metal cladding is included with the Delta skirting heating. The elegant steel sheet (1 mm) cladding is powder-coated in white by default (RAL 9001). Other RAL colours and colour effects (for example metallic) are available upon request.



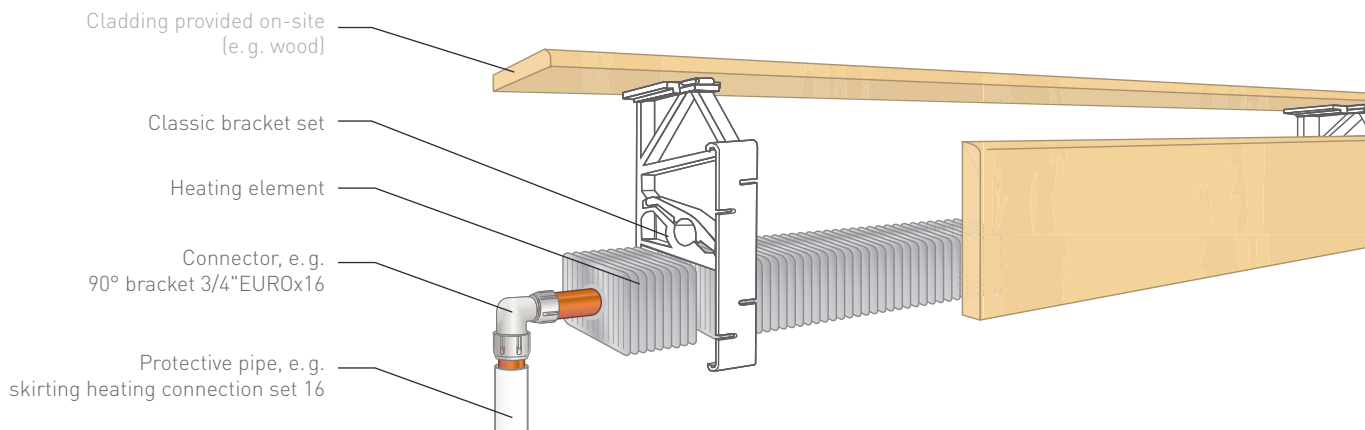
The advantages:

- Hot water heating system works in seconds
- Environmentally friendly and energy-saving
- Extremely flexible and individual
- The influence of cold from cool surfaces is effectively screened off
- Elegant, discrete and flexible design
- Combats damp and mould formation on walls
- Different types available to suit the required output



2 COMPONENTS

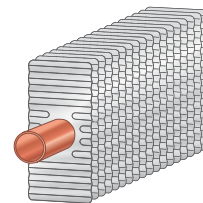
2.1 Overview – Classic skirting heating



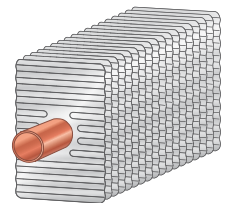
Heating elements

PG 060

- Copper pipe $\varnothing 18 \times 0.5$ mm
- Aluminium louvres 35×78 mm (mini) or 56×78 mm
- Suitable for low temperature
- Optimised heat transfer
- Austrian seal of quality



35 x 78 mm



56 x 78 mm

For more details see chapter 2.3.

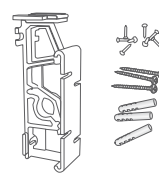
Part No.	Aluminium louvres	PKU	Weight/PKU
HLm18-01	35 x 78 mm (mini)	Carton with 1 x 2500 mm	2.2 kg
HLm18-06	35 x 78 mm (mini)	Carton with 6 x 2500 mm	11.0 kg
HL18-01	56 x 78 mm	Carton with 1 x 2500 mm	2.7 kg
HL18-04	56 x 78 mm	Carton with 4 x 2500 mm	10.0 kg

Classic bracket sets

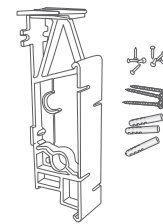
PG 062

made of glass fibre reinforced polypropylene, white, complete incl. affixing material. Consumption approx. 1.5 pcs./m.

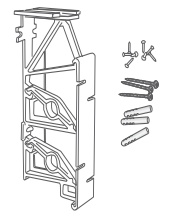
Part No.	Type	PKU	Height	Depth	Weight/PKU
V200-01	mini	1 set	130 mm	44 mm	60 g
V200-10	mini	10 sets	130 mm	44 mm	600 g
V210-01	Ia	1 set	200 mm	65 mm	80 g
V210-10	Ia	10 sets	200 mm	65 mm	800 g
V230-01	IIa + IIIa	1 set	200 mm	88 mm	100 g
V230-10	IIa + IIIa	10 sets	200 mm	88 mm	1 kg



mini



Ia

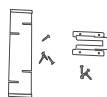


IIa + IIIa

Classic extension set

PG 062

For retrofitting the Delta bracket set to the Classic bracket set



Part No.	Type	PKU	Weight/PKU
V2005-01	mini	1 set	30 g
V2005-10	mini	10 sets	300 g
V2105-01	Ia	1 set	30 g
V2105-10	Ia	10 sets	300 g
V2305-01	IIa + IIIa	1 set	35 g
V2305-10	IIa + IIIa	10 sets	350 g

Skirting heating connection set 16

PG 062

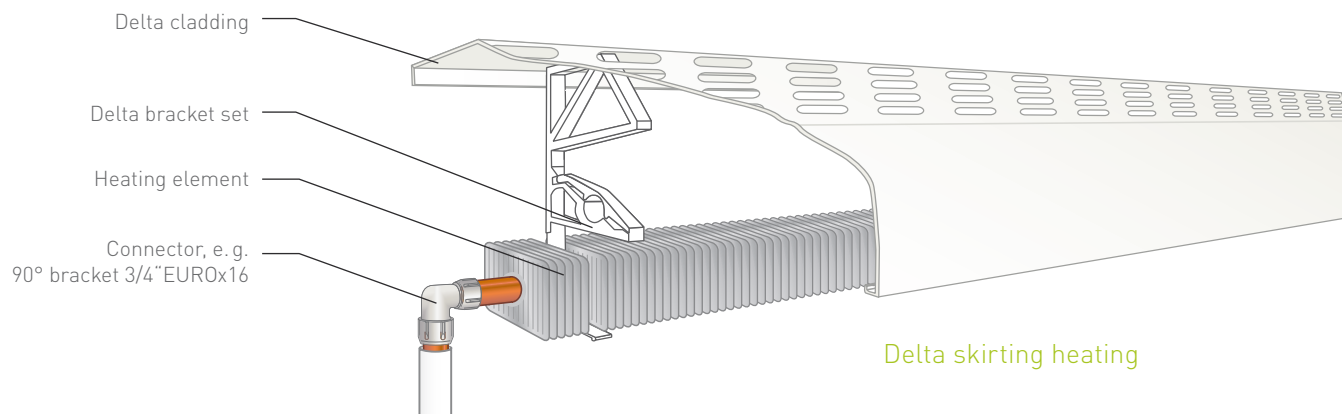
For attaching the pre-insulated Vario-modular pipes on the floor below the ends of the skirting heating before the floor (screed) is laid

1 set consisting of: 2 insertion brackets, 2 safety wedges, 2 folding collars



Part No.	PKU	Weight/PKU
Z101	1 set	200 g

2.2 Overview – Delta skirting heating



Heating elements

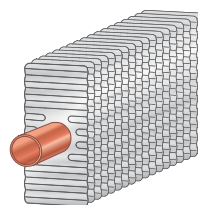
PG 060

- Copper pipe $\varnothing 18 \times 0.5$ mm
- Aluminium louvres 35×78 mm (mini) or 56×78 mm
- Suitable for low temperature
- Optimised heat transfer
- Austrian seal of quality

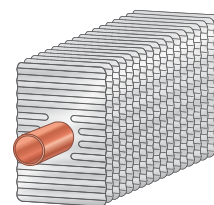


For more details see chapter 2.3.

Part No.	Aluminium louvres	PKU	Weight/PKU
HLm18-01	35×78 mm (mini)	Carton with 1×2500 mm	2.2 kg
HLm18-06	35×78 mm (mini)	Carton with 6×2500 mm	11.0 kg
HL18-01	56×78 mm	Carton with 1×2500 mm	2.7 kg
HL18-04	56×78 mm	Carton with 4×2500 mm	10.0 kg



35×78 mm



56×78 mm

Delta claddings

PG 061

Completed and packed in cartons, 1.0 mm steel sheet, galvanised, powder-coated in RAL 9001 (Cream) as standard, special colours for a min. surcharge of 30 %!

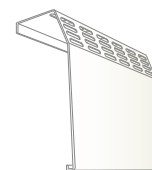
Part No.	Type	PKU	Weight/PKU
V1100	mini	Carton with 1500 mm	2.2 kg
V1110	Ia	Carton with 1500 mm	3.3 kg
V1123	Ila + IIIa	Carton with 1500 mm	3.6 kg



mini



Ia



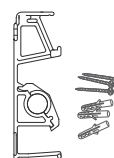
Ila + IIIa

Delta bracket sets

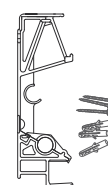
PG 062

Made of glass fibre reinforced polypropylene, white, complete incl. affixing material. Consumption approx. 1.5 pcs./m.

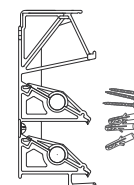
Part No.	Type	PKU	Height	Depth	Weight/PKU
V1200-01	mini	1 set	130 mm	41 mm	50 g
V1200-10	mini	10 sets	130 mm	41 mm	500 g
V1210-01	Ia	1 set	200 mm	62 mm	70 g
V1210-10	Ia	10 sets	200 mm	62 mm	700 g
V1223-01	Ila + IIIa	1 set	200 mm	85 mm	90 g
V1223-10	Ila + IIIa	10 sets	200 mm	85 mm	900 g



mini



Ia



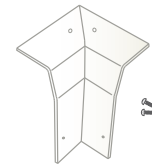
Ila + IIIa

Delta inside and outside corner

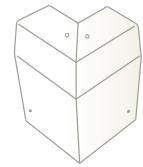
PG 061

For covering the butt joints of the Delta cladding with inside and outside corners, powder-coated in RAL 9001 (Cream) as standard, special colours for a min. surcharge of 30 %!

Part No.	Type	Design	PKU	Weight/PKU
V1300	mini	Inside corner 90°	1 pce.	60 g
V1301	Ia	Inside corner 90°	1 pce.	120 g
V1302	Ila + IIIa	Inside corner 90°	1 pce.	140 g
V1350	mini	Outside corner 90°	1 pce.	90 g
V1351	Ia	Outside corner 90°	1 pce.	175 g
V1352	Ila + IIIa	Outside corner 90°	1 pce.	230 g



Inside corner 90°



Outside Corner 90°

End cap, Delta, left

PG 061

Cladding end completion element, Delta, powder-coated in RAL 9001 (Cream) as standard, special colours for a min. surcharge of 30 %!



Part No.	Type	PKU	Weight/PKU
V1400	mini	1 pce.	60 g
V1401	Ia	1 pce.	120 g
V1402	Ila + IIIa	1 pce.	160 g

End cap, Delta, right

PG 061

Cladding end completion element, Delta, powder-coated in RAL 9001 (Cream) as standard, special colours for a min. surcharge of 30 %!



Part No.	Type	PKU	Weight/PKU
V1450	mini	1 pce.	60 g
V1451	Ia	1 pce.	120 g
V1452	Ila + IIIa	1 pce.	160 g

Connector, Delta

PG 061

For covering the butt joints with straight continuation of Delta cladding, powder-coated in RAL 9001 (Cream) as standard, special colours for a min. surcharge of 30 %!



Part No.	Type	PKU	Weight/PKU
V1250	mini	1 pce.	45 g
V1251	Ia	1 pce.	60 g
V1252	Ila + IIIa	1 pce.	60 g

Touch-up paint pen

PG 061

12 ml, for metal cladding RAL 9001 (Cream)



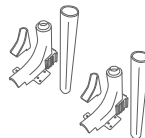
Part No.	PKU	Weight/PKU
V51	1 pce.	30 g

Skirting heating connection set 16

PG 062

For attaching the pre-insulated Vario-modular pipes on the floor below the ends of the skirting heating before the floor (screed) is laid

1 set consisting of: 2 insertion brackets, 2 safety wedges, 2 folding collars



Part No.	PKU	Weight/PKU
Z101	1 set	200 g

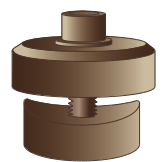
Round hole-breaker

PG 140

For exactly breaking out the opening in the cladding for the Delta skirting heating systems

Hole sizes:

- 40 mm: for Delta mini
- 55 mm: for Delta Ia, Ila, IIIa types and for T114S, T116LS, T116RS



Part No.	ø hole	PKU	Weight/PKU
W010	40 mm	1 pce.	420 g
W011	55 mm	1 pce.	820 g

2.3 Heating elements

The specially developed heating elements from Variotherm are the technical core component of the Variotherm skirting heating systems. Highly efficient when it comes to performance. Optimised heat output.



The heating elements consist of a copper pipe $\varnothing 18 \times 0.5$ mm (DIN EN 12449) with aluminium louvres 56×78 mm or 35×78 mm (mini). The special manufacturing process results in a connection between the pipe and the aluminium louvres with an unsurpassed performance.

The heating elements are delivered packaged in boxes with a length of 2.5 m. They can be shortened as required using pipe cutting pliers, while longer heating elements are pressed together using 18 mm fittings (couplings, brackets etc.). Copper pipes can also be soldered.

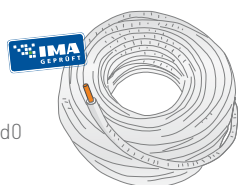
Pipe material	Support sleeve	Viega		Sanha	
		Press fitting	Press-fitting jaws	Press fitting	Press-fitting jaws
Copper	Yes	Profipress Sanpress	V18	Press fitting series 6000/8000	SA18

▲ Table of suitable press fittings

2.4 Accessories for connection to the VarioManifold

Pre-insulated 16x2 Variomodular pipe Laser PG 130

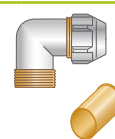
- Aluminium multi-layer composite pipe 16x2 Laser (PE-RT/AL/PE-RT)
- No oxygen diffusion whatsoever
- 95 °C, 10 bar
- Insulation: Polyethylene soft foam
- Fire resistance as per EN 14313: C_L-s1,d0



Part No.	Insulation thickness	PKU	Weight/PKU
V1226	6 mm	Roll with 100 m	14.0 kg
V1227	9 mm	Roll with 100 m	14.9 kg

Elbow union PG 100

For all skirting heating types, 90° elbow connector, clamping screw fitting Cu 18 for the heating element (incl. support sleeve), 3/4" Eurocone for the connection line. (Do not forget the clamping screw fitting!)



Part No.	PKU	Weight/PKU
Z38	1 pce.	260 g

2.5 Accessories for connection to the two-pipe system

Flow valve with top piece

PG 062

1/2" valve with deaeration, with top piece at option, incl. clamping screw fitting 3/4" EUROxCu18 (Z136) + support sleeve (Z133) for the heating element, 3/4" Eurocone for the connection line (do not forget the clamping screw fitting!), presetting via return valve

	Thermostatic valve	Thermostatic valve with remote sensor	Handwheel	Actuator
				
1/2" valve, Straight-flow, 2 deaerators	Part No. T114	Part No. T114V	Part No. T115	Part No. T114S
	Part No. T116L	Part No. T116LV	Part No. T117L	Part No. T116LS
1/2" valve, left-hand, 1 deaerator				
	Part No. T116R	Part No. T116RV	Part No. T117R	Part No. T116RS
1/2" valve, right-hand, 1 deaerator				

Valve insert

PG 062

Optional valve insert for all 1/2" flow valves delivered by Variotherm from 2013 onwards, automatic hydronic balancing, the flow rate from 10–150 l/h can be adjusted directly at the valve.

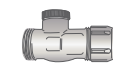


Part No.	PKU	Weight/PKU
T1168	1 pce.	30 g

Return valve

PG 062

1/2" valve incl. clamping screw fitting Cu 18 for the heating element (with support sleeve), 3/4" Eurocone for the connection line (do not forget the clamping screw fitting!), can be pre-set



Straight-flow



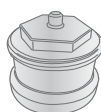
90°

Part No.	Design	PKU	Weight/PKU
T129	Straight-flow	1 pce.	200 g
T130	90° corner	1 pce.	200 g

Thermostat head extension 20 mm

PG 062

for skirting heating type IIa and IIIa Classic for a cladding thickness of 10 mm and over

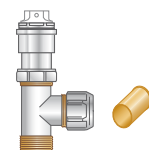


Part No.	PKU	Weight/PKU
T1167	1 pce.	75 g

Deaeration elbow, manual

PG 062

90° deaeration bracket, incl. clamping screw fitting Cu 18 for the heating element (with support sleeve), 3/4" Eurocone for the connection line (do not forget the clamping screw fitting!)



Part No.	PKU	Weight/PKU
Z119	1 pce.	300 g

2.6 Connection accessories

Support sleeve 18 x 17 mm

PG 062

for the heating element with copper pipe, used for clamping screw fittings and copper press-fit connectors

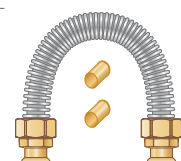


Part No.	PKU	Weight/PKU
Z133	1 pce.	6 g

Flexible Pipe Bend

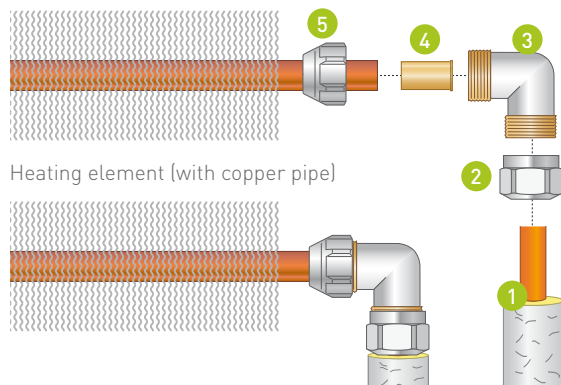
PG 062

Stainless steel flexible pipe bend, incl. compression sleeves (pressed using V18, SA18 press-fit contour), for connecting two heating elements in skirting heating systems IIIa, inner diameter = 18 mm, l = 200 mm



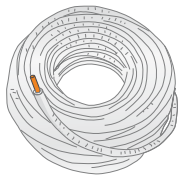
Part No.	PKU	Weight/PKU
Z110	1 pce.	270 g

3.2 Piping components



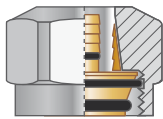
Deaeration

Deaeration is performed by flushing and the air vents installed on the distribution manifold.



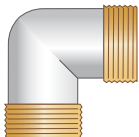
① Pre-insulated Variomodular pipe 16x2 Laser

Aluminium multi-layer composite pipe (PE-RT/AL/PE-RT), orange, no oxygen whatsoever, 95 °C, 10 bar. Insulation: Polyethylene soft foam, 6 or 9 mm insulation thickness



② Clamping screw fitting 3/4"EUROx16

Especially developed for Variotherm pipes on a 3/4" Eurocone, nickel-plated, single-piece, with metallic clamping ring and galvanic isolation, AF 30, tested according to EN 21 003



③ 90° bracket 3/4"EURO

nickel-plated, 3/4" Eurocone on 3/4" Eurocone



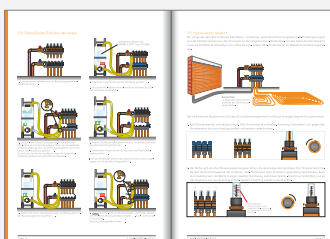
④ 18x17 mm support sleeve

Used for clamping screw fittings and for press-fit connectors at heating elements with copper pipe



⑤ 3/4"EUROxCu18 clamping screw fitting

3/4" Eurocone on Cu18, nickel-plated, with EPDM sealing element, for ø 18 mm copper pipes as per DIN EN 1057 and ø 18 mm stainless steel pipes as per DIN EN 10312, pipe wall thickness ≥ 1 mm

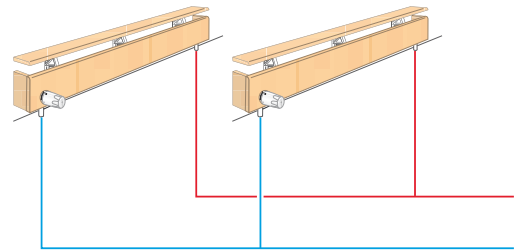
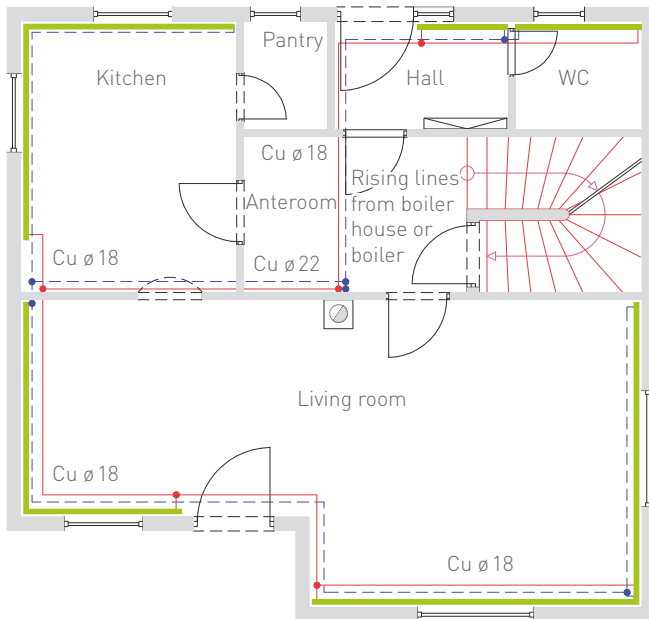


<< Details regarding the system and heating circuit pipes and the room temperature control are provided in the DISTRIBUTION and CONTROL planning and installation instructions

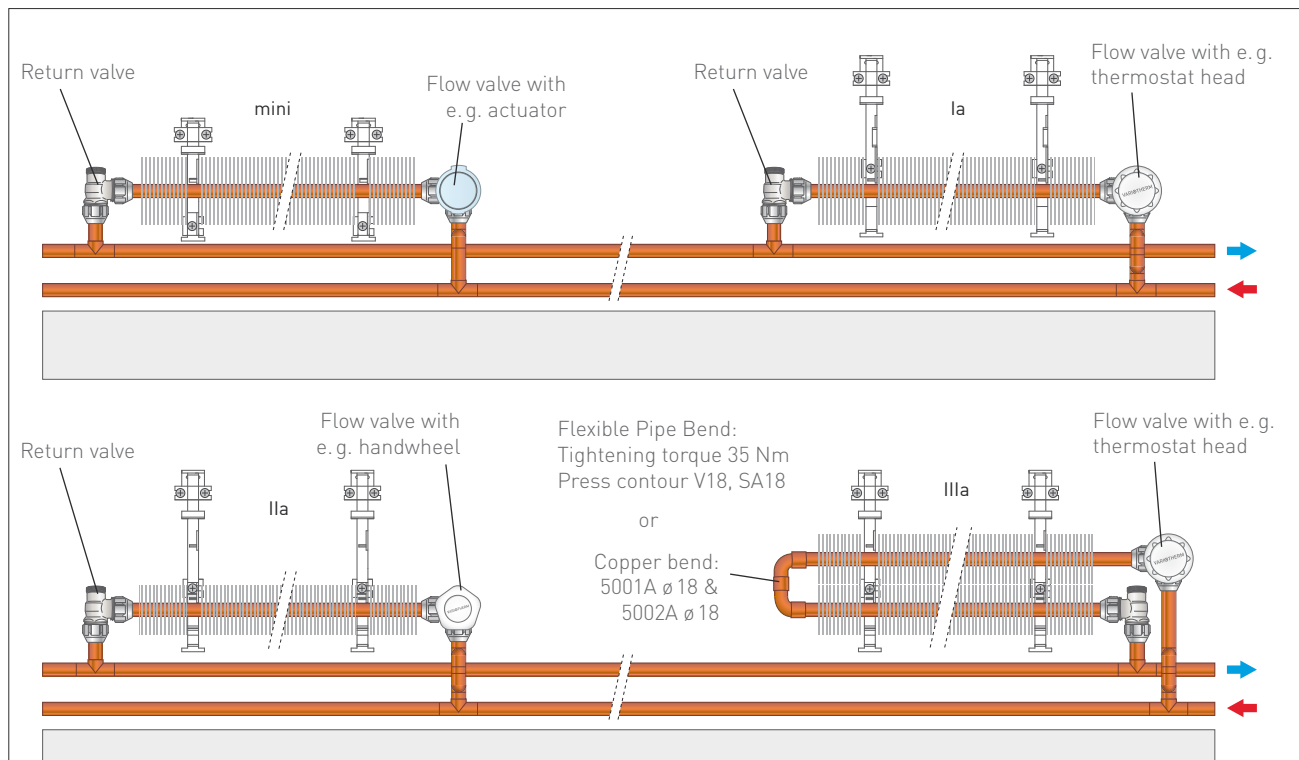
4 PIPING WITH A TWO-PIPE SYSTEM

4.1 Description

For installation in the two-pipe system, flow valves with an integrated deaerator are used to control the room temperature. The return valves are used to shut off and set the water quantity (hydraulic balancing).

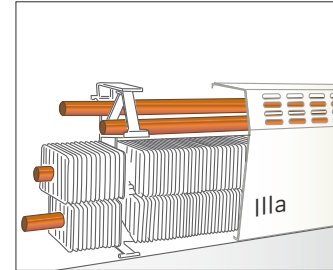
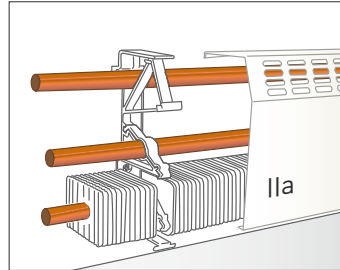
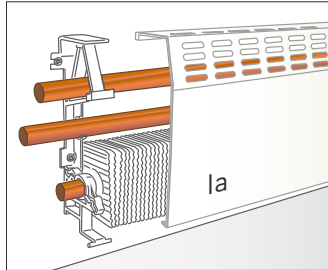


▲ Laying example with 2-pipe system



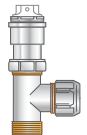
4.2 Supply pipes inside the cladding

Variotherm tip: If necessary (old building with finished floors etc.), additional uninsulated pipes to max. 18 mm external diameter can also be held in the brackets.

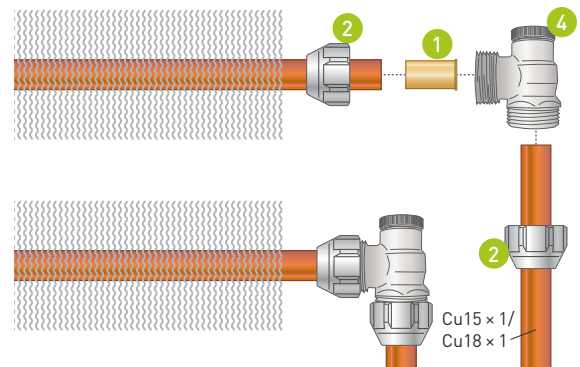
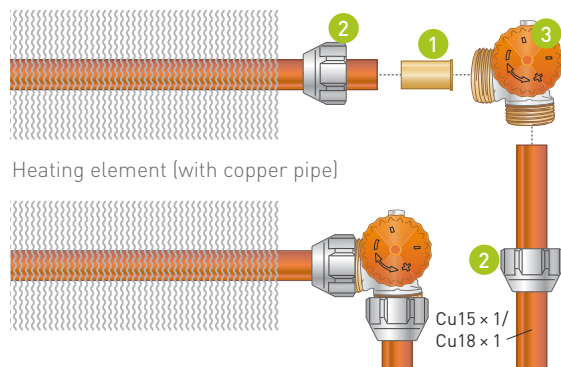


4.3 Deaerator

The individual skirting heating systems are deaerated via the flow valves with integrated manual deaeration systems. The deaeration elbow is inserted in the return for valves without integrated deaeration systems.



4.4 Piping components



1 18×17 mm support sleeve

Used for clamping screw fittings and for press-fit connectors at heating elements with copper pipe



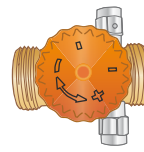
2 3/4" EUROxCu18 (or Cu15) clamping screw fitting

3/4" Eurocone on Cu18, nickel-plated, with EPDM sealing element, for $\varnothing$ 18 mm copper pipes as per DIN EN 1057 and $\varnothing$ 18 mm stainless steel pipes as per DIN EN 10312, pipe wall thickness $\geq$ 1 mm (also available for 15 mm pipes)

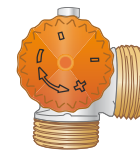
3 Flow valve

The flow valve with integrated deaeration is available in left, right or continuous versions.

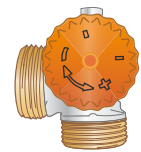
On delivery, there is a protective plastic cap on the valve spindle. This allows the valve to be opened or closed without a valve head. Before mounting the valve head or the handwheel, the protective plastic cap is removed.



▲ Straight flow



▲ Left corner



▲ Right corner

Valve heads for flow valves:



▲ Thermostat head



▲ Extension for 20 mm thermostat head, from a cladding thickness of 10 mm for IIa + IIIa Classic



▲ Actuator

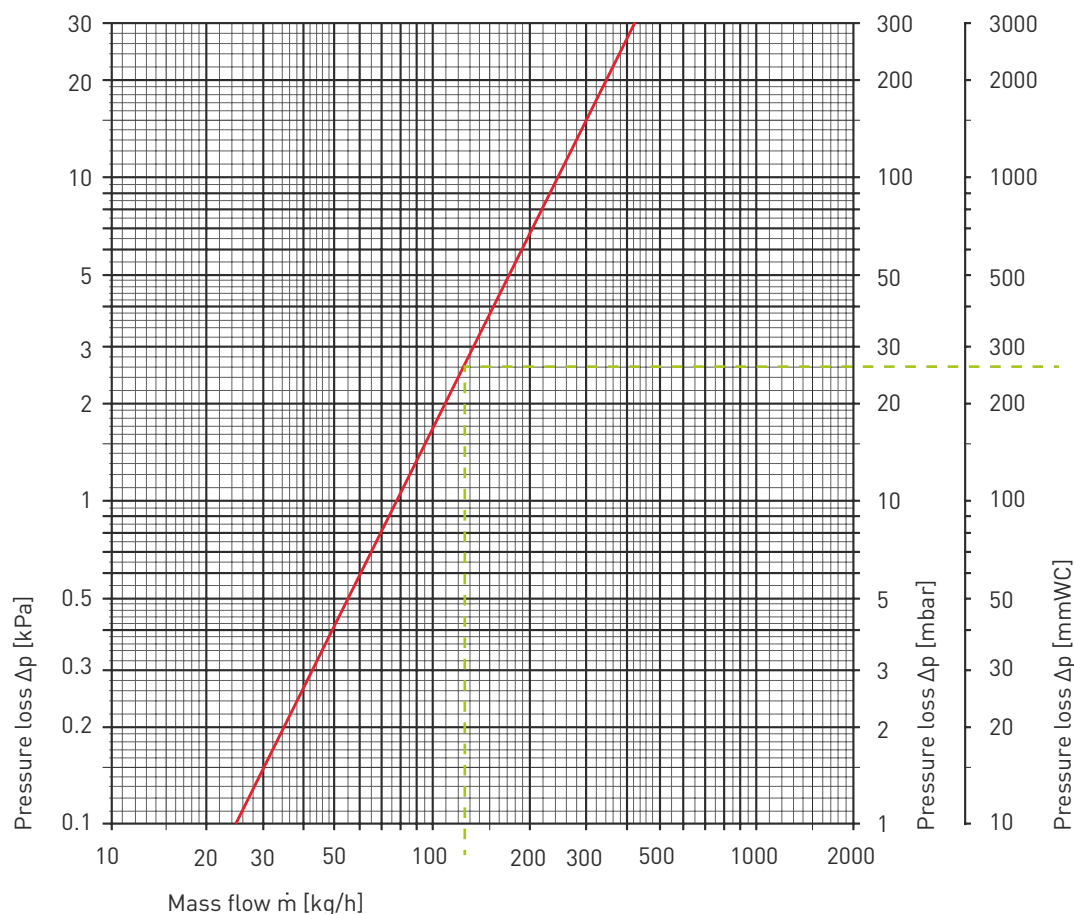


▲ Handwheel



▲ Thermostat head with remote sensor

Flow valve characteristic curve DN15 (½") with thermostat head; kv value 0.79; control difference xp 2 K:



Sample calculation:

Required: Δp for ½" valve at 2 K control difference; **Given:** Heat flow $Q = 1450$ W, $\Delta t = 10$ K (55/45 °C)

Solution: Mass flow $\dot{m} = Q \div [c \times \Delta t] = 1450 \div [1.163 \times 10] = 125$ kg/h

>> Pressure loss from diagram $\Delta p = 26$ mbar / 260 mmWC [0.26 mWC] / 2600 Pa

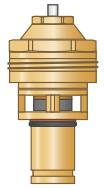
Valve insert for automatic hydronic balancing

For all ½" flow valves delivered by Variotherm from 2013 onwards, an optional valve insert can be retrofitted.

The desired flow quantity is automatically maintained at a constant level by the valve. Balancing via the return flow valve is therefore no longer necessary.

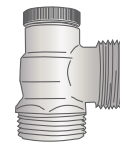
The following pressure loss occurs via the valve:

- Range 10–100 l/h: 10 kPa (= 1.0 mWC)
- Range 100–150 l/h: 15 kPa (= 1.5 mWC)

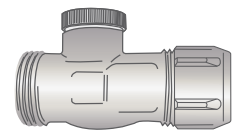


4 Return valve

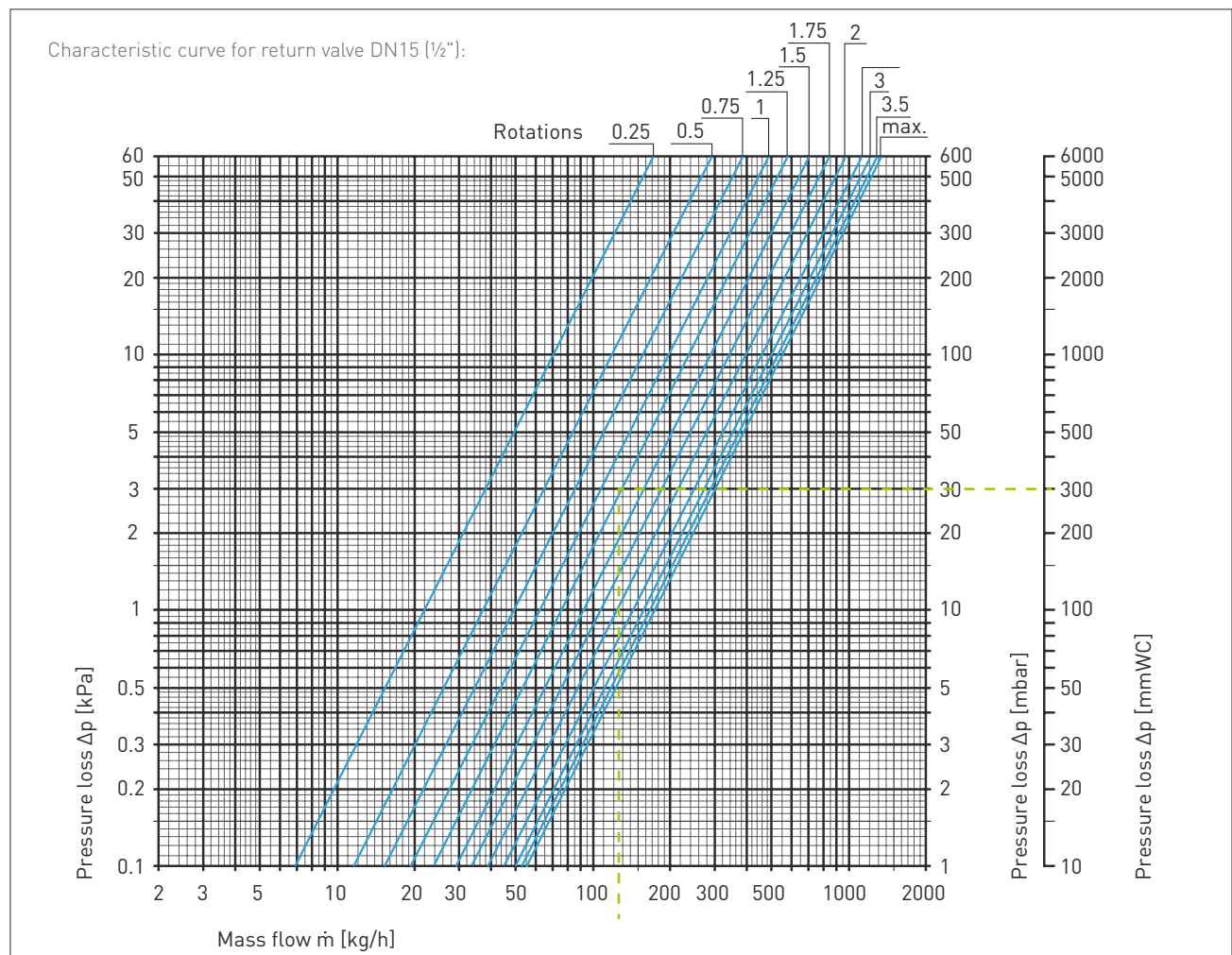
The return valve is used for hydronic balancing and as a shut-off valve if the heating elements have to be dismantled (e.g. for painting). The valve spindle is under the protective cap. The return valve can be closed by rotating it.



▲ 90° corner



▲ Straight-flow



Sample calculation:

Required: Valve opening (rotations) at a pressure loss via the return valve $\Delta p = 30$ mbar (0.3 mWC)

Given: Heat flow $Q = 1450$ W, temperature spread $\Delta t = 10$ K (55/45 °C)

Solution: Mass flow $m = Q / (c \times \Delta t) = 1450 / (1.163 \times 10) = 125$ kg/h

>> Open the return valve **1.25 rotations**

5.3 Heat output tables

Heat output in W/m, in relation to a room temperature of $T_r = 20\text{ °C}$:

Type	Flow temperature t_f [°C]											
	Δt (spread) = 5 °C				Δt (spread) = 10 °C				Δt (spread) = 15 °C			
	30 °C	35 °C	40 °C	45 °C	50 °C	55 °C	60 °C	65 °C	70 °C	75 °C	80 °C	85 °C
mini	39	45	60	85	112	141	171	204	241	276	312	355
Ia	65	76	100	141	186	235	285	340	401	460	520	567
IIa	92	108	140	197	255	316	385	456	532	611	688	749
IIIa	108	126	168	238	311	390	473	561	657	754	856	938
recommended range												

Correction factors for other room temperatures [T_r]:

T_r [°C]	15	16	17	18	19	20	21	22	23	24
Factor	1.11	1.09	1.07	1.04	1.02	1.00	0.98	0.95	0.92	0.90

Example: Type IIa, $t_f = 55\text{ °C}$, $T_r = 24\text{ °C} \rightarrow 316\text{ W/m} \times 0.90 = 284\text{ W/m}$

Heat output in W/m, in relation to excess temperatures:

Type	Skirting heating excess temperature = $\frac{(t_f + t_r)}{2} - T_r$										
	10 °C	15 °C	20 °C	25 °C	30 °C	35 °C	40 °C	45 °C	50 °C	55 °C	60 °C
mini	42	52	79	112	141	171	204	248	288	333	369
Ia	70	88	131	186	235	285	340	413	480	543	603
IIa	100	124	183	255	316	385	456	548	636	718	795
IIIa	118	148	221	311	390	473	561	677	788	897	997

Classic skirting heating with larger shaft heights, heat output in W/m:

Required minimum flow temperature	mini		Ia		IIa		IIIa	
	Shaft height [mm]	Excess performance [%]	Shaft height [mm]	Excess performance [%]	Shaft height [mm]	Excess performance [%]	Shaft height [mm]	Excess performance [%]
35 °C	100	0	160	0	160	0	160	0
40 °C	200	13	260	14	260	18	260	17
45 °C	300	24	360	27	360	33	360	32
50 °C	400	33	460	37	460	46	460	46
55 °C	500	41	560	46	560	56	560	57
60 °C	700	52	760	58	760	70	760	73
65 °C	900	58	960	64	960	76	960	82

T_r = Room temperature [°C]

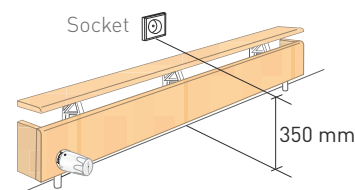
t_f/t_r = flow/return temperature [°C]

6 DIMENSIONING

6.1 General planning principles

In the planning phase, not only selecting the right heating system is important. Information on building quality such as room size, ceiling heights, door and window sizes, construction materials and thermal resistance values are important when determining the heat requirements and the dimensioning of the skirting heating system. During this time, you can also choose various parapet heights below large windows (for a highly effective hot air veil) and niches for installing the heating elements and their cladding.

When planning the sockets, ensure that they are located above the skirting heating. We recommend providing sockets at a height of 350 mm above the finished floor level.



The dimensioning of the skirting heating system depends on

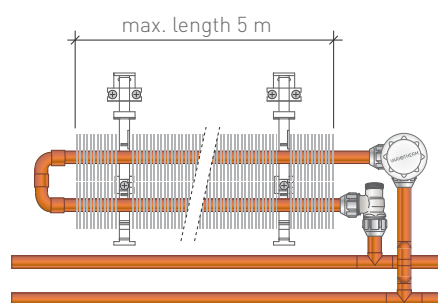
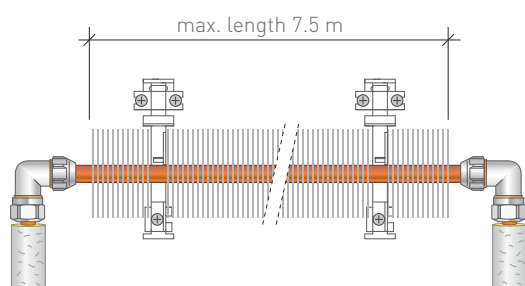
- The flow temperature
- The required output
- The possible installation length

Planning the maximum flow temperature of the heating system is key to a healthy warmth provided by the skirting heating system. We recommend that the set-up temperature does not exceed 60 °C. Otherwise, the louvre temperature will be significantly above the dust carbonisation temperature, which can lead to unhealthy air. Best results are achieved with maximum flow temperatures of 50 to 55 °C.

Recommended maximum length of a heating circuit:

Type mini, Ia, IIa: 7.5 m (= 7.5 m heating element)

Type IIIa: 5.0 m (= 10 m heating element)

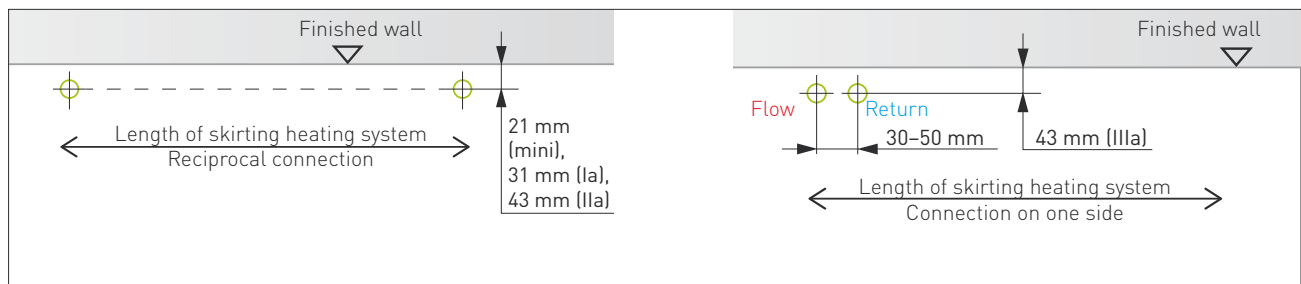


Ideal case:

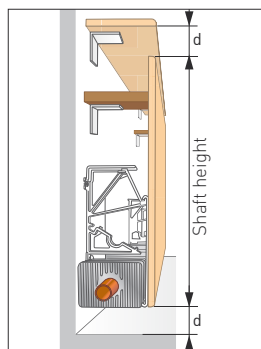
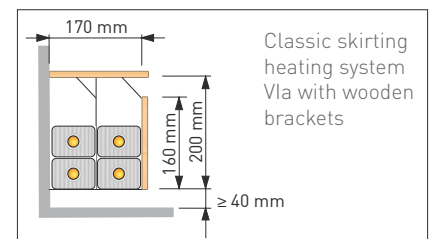
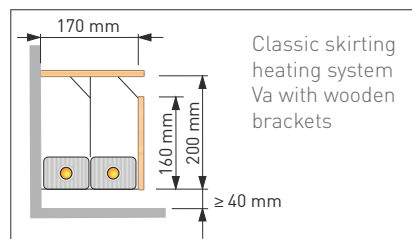
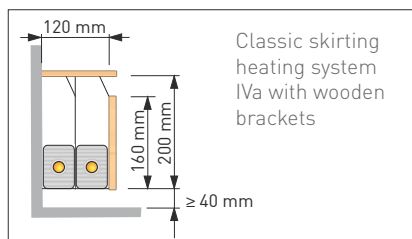
Optimal radiant heat is achieved when the skirting heating system is installed along the entire length of the exterior walls. A tip from Variotherm: Fit at least 70 % of the exterior walls with skirting heating systems.

6.2 Positioning of the supply pipe

To prevent damage to the heating elements and cladding, they should not be fitted to the painted walls until the flooring is completed. The supply pipes are installed in accordance with the connection spacing shown above.



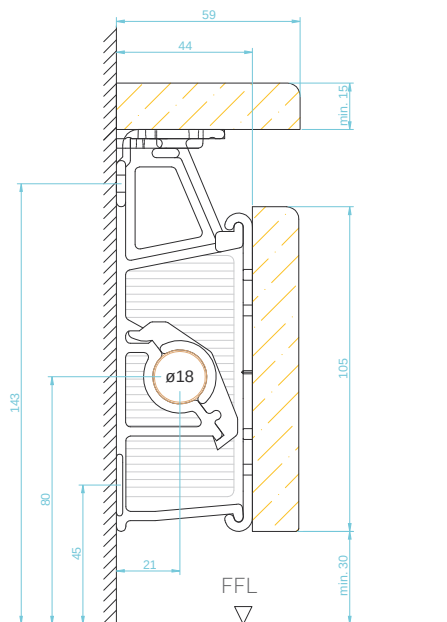
6.3 Skirting heating with special shapes (on request)



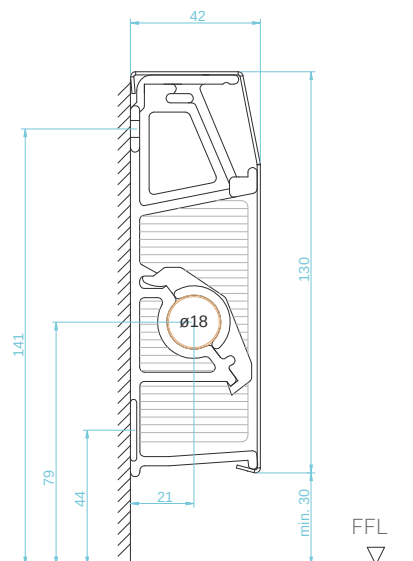
<< If the shaft height changes (= lower edge of the heating element to the upper edge of the front cladding) an additional fastening must be provided to secure the cladding (provided by the customer).

7 DETAIL DRAWINGS

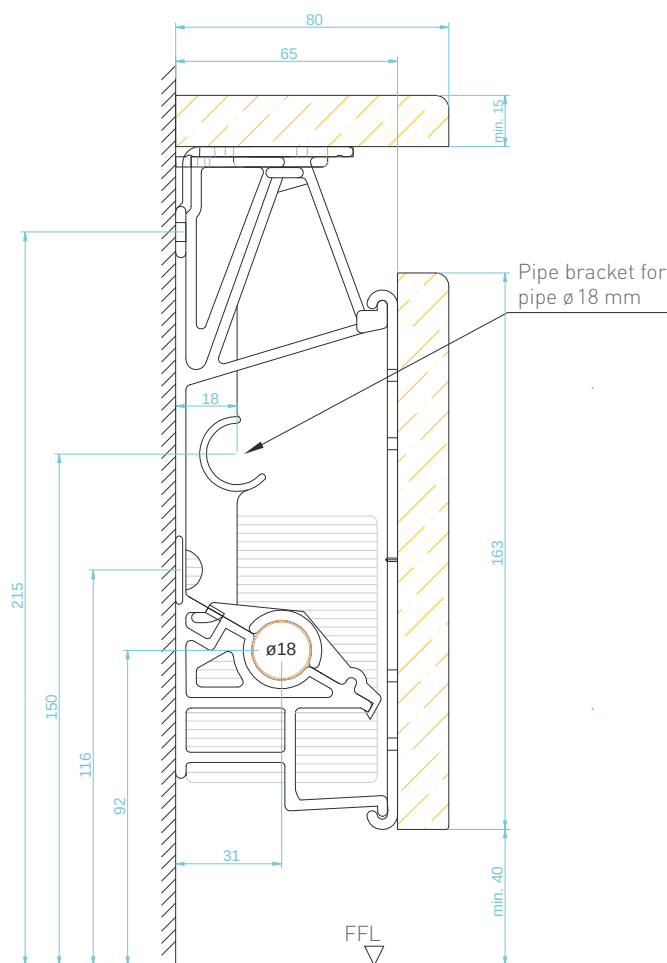
mini Classic



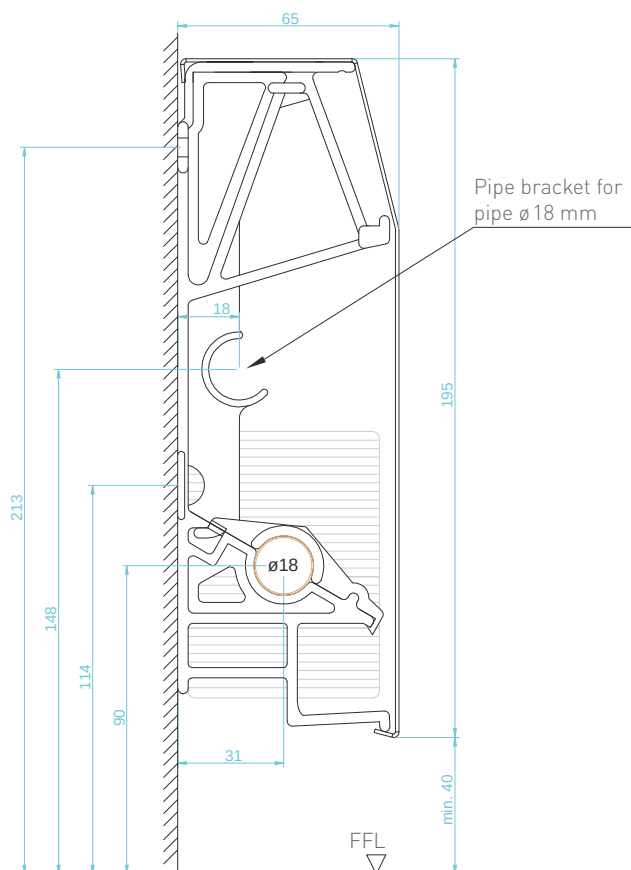
mini Delta



1a Classic

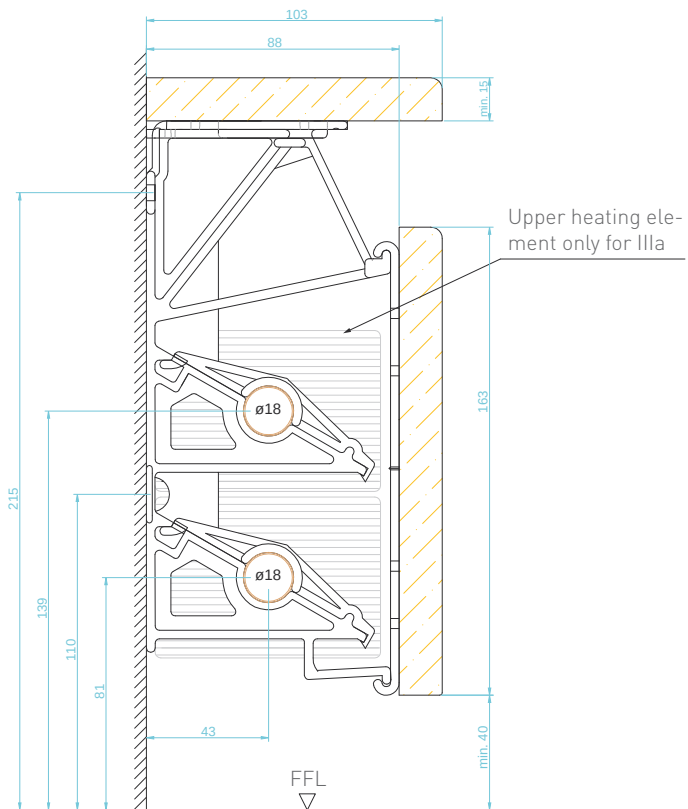


1a Delta

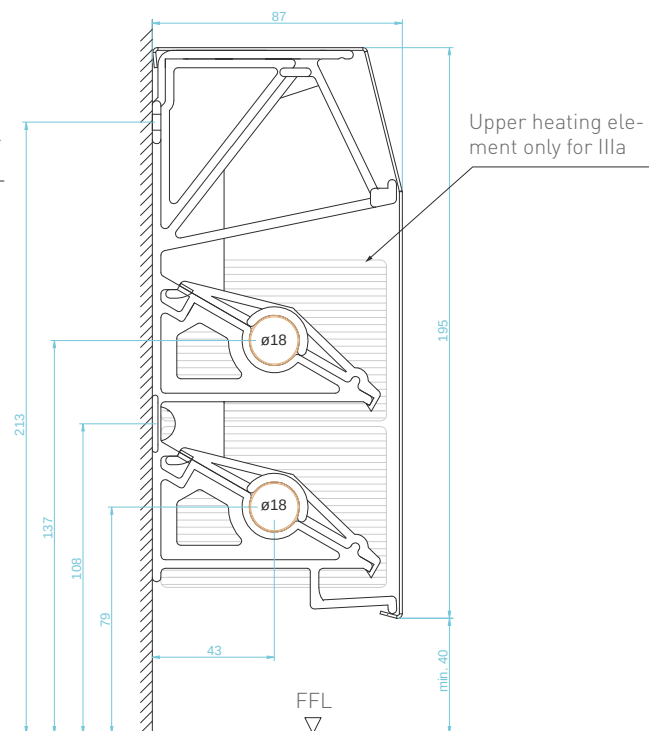


All dimensions in mm

Ila + IIIa Classic



Ila + IIIa Delta



All dimensions in mm

NOTES

[illegible]

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VARIOTHERM HEIZSYSTEME GMBH

GÜNSELSDORFER STRASSE 3A

2544 LEOBERSDORF

AUSTRIA

T: +43 [0] 22 56 – 648 70-0

F: +43 [0] 22 56 – 648 70-9

office@variotherm.com www.variotherm.com