#### General information

Following assembly times <u>are reference values</u> for team-minutes (assembler and assistant) per m² or m. Deviations due the situation of construction are possible!

Not included in the calculation of Team-minutes:

- Building work and cutting work
- Manifold installation
- Flushing the system
- Pressure test
- Filling, plastering and seperately works
- Substructure installation and filling/balancing walls

## Floor heating systems for screed floors

VarioClip 11 min/m² (RA10) 9 min/m² (RA15) 7 min/m² (RA20) 6 min/m² (RA25)	Construction foil, Wire mesh, VarioClips, Wire mesh connector, pipe, connect to manifold, with- out edge insulation strip
VarioRast FBH 12 min/m² (RA10) 10 min/m² (RA15) 8 min/m² (RA20) 7 min/m² (RA25)	Grid foil, VarioBar, pipe, connect to manifold, with- out edge insulation strip
VarioFix/Nop FBHF/FBHN 9 min/m² (RA10) 7 min/m² (RA15) 6 min/m² (RA20) 5 min/m² (RA25)	VarioFix/VarioNop panel, pipe, connect to manifold, without edge insulation strip
VarioRoll FBHR 9 min/m² (RA10) 7 min/m² (RA15) 6 min/m² (RA20) 5 min/m² (RA25)	VarioRoll thermal insula- tion and impact sound insulation, pipe, connect to manifold, without edge

### Drywall wall heating/cooling system

Plastered wall heating/cooling system

Mounting the Vario-

Bar, pipe, supply

pipe, connect to

plaster

manifold

manifold, without

Mounting the Vario-

Bar, pipe, connect to

SystemWall SWHK2/3

+ ca. 3 min. eco heating plaster

preparation of subsurface -

+ ca. 5 min. finishing plaster (with plaster machine, incl.

(with plaster machine, without

20 min/m<sup>2</sup> (RA10)

lattice - SWHK2)

EasyFlexWall EWHK77

30 min/m<sup>2</sup> (RA7.7)

EasyFlexWall EWHK115 20 min/m² (RA11.5)

SWHK2)

ModuleStandardWall MSW 15 min/m <sup>2</sup>	Mounting the panels, press-fit coupling, supply
	pipe, glue joint, connect

## Drywall floor heating system

Lay compact panel, pipe, connect to manifold, without edge insulation strip and without compact filling compound

#### Drywall ceiling cooling/heating system

ModuleStandardCeiling MSD 20 min/m <sup>2</sup>	Mounting the panels, press-fit coupling, supply pipe, glue joint, connect to manifold
ModuleGridCeiling MRD 13 min/m <sup>2</sup>	Mounting the panels, press-fit coupling, supply pipe, connect to manifold

# Industrial floor heating system

4.0 min/m² (RA20) reel and batt 3.5 min/m² (RA25) binding tool), 3.0 min/m² (RA30) manifold 2.5 min/m² (RA35) 2.0 min/m² (RA40)	, ·
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## Trench heating

(Length up to 3 m)	Mounting ducted channel
30 min/pce.	heating, adjusting,
(Length 3 - 5 m)	connect at piping
45 min/pce.	

# Skirting heating systems

Classic skirting heating 20 min/m (Type mini/la/lla) 30 min/m (Type IIIa)	Mounting the brackets, heating element, flow/re- turn valve or elbow union
<b>Delta skirting heating</b> 25 min/m (Type mini/la/lla) 35 min/m (Type IIIa)	Mounting the brackets, heating element, flow/ return valve or elbow union, cladding
Beta skirting heating 30 min/m (Type la/lla) 40 min/m (Type Illa)	Mounting the consoles, heating element, flow/ return valve or elbow union, cladding