Reference values 1/

# General information

Following assembly times <u>are reference values</u> for team-minutes (assembler and assistant) per m<sup>2</sup> or m. Deviations due the situation of construction are possible!

Not included in the calculation of Team-minutes:

- Building work and cutting work
- Manifold installation
- Flushing the system
- Pressure test
- Filling, plastering and seperately works
- Substructure installation and filling/balancing walls

# Floor heating systems for screed floors

VarioClip 11 min/m² (RA10) 9 min/m² (RA15) 7 min/m² (RA20) 6 min/m² (RA25)	Construction foil, Wire mesh, VarioClips, Wire mesh connector, pipe, connect to manifold, with- out edge insulation strip
VarioRast FBH 12 min/m² (RA10) 10 min/m² (RA15) 8 min/m² (RA20) 7 min/m² (RA25)	Grid foil, VarioBar, pipe, connect to manifold, with- out edge insulation strip
VarioFix/Nop FBHF/FBHN 9 min/m² (RA10) 7 min/m² (RA15) 6 min/m² (RA20) 5 min/m² (RA25)	VarioFix/VarioNop panel, pipe, connect to manifold, without edge insulation strip
VarioRoll FBHR 9 min/m² (RA10) 7 min/m² (RA15) 6 min/m² (RA20)	VarioRoll thermal insula- tion and impact sound insulation, pipe, connect

# Drywall floor heating system

variocomp FBHK		
15 min/m² (RA10)		
12 min/m² (RA20)		
+ ca. 2 min. compa		

+ ca. 2 min. compact filling compound

Lay compact panel, pipe, connect to manifold, without edge insulation strip and without compact filling compound

# Plastered wall heating/cooling system

# SystemWall SWHK2/3 20 min/m² (RA10) + ca. 3 min. eco heating plaster (with plaster machine, without preparation of subsurface SWHK2) + ca. 5 min. finishing plaster (with plaster machine, incl. lattice - SWHK2) EasyFlexWall EWHK77 Mounting the VarioBar, pipe, supply pipe, connect to manifold, without plaster With plaster machine, incl. lattice - SWHK2)

# 30 min/m² (RA7.7) EasyFlexWall EWHK115 20 min/m² (RA11.5)

Mounting the Vario-Bar, pipe, connect to manifold

# Drywall wall heating/cooling system

ModuleStandardWall MSW	Mounting the panels,
15 min/m²	press-fit coupling, supply
	pipe, glue joint, connect
	to manifold

# Drywall ceiling cooling/heating system

ModuleStandardCeiling MSD 20 min/m <sup>2</sup>	Mounting the panels, press-fit coupling, supply pipe, glue joint, connect to manifold
ModuleGridCeiling MRD 13 min/m <sup>2</sup>	Mounting the panels, press-fit coupling, supply pipe, connect to manifold

# Industrial floor heating system

	<u> </u>
VarioSolid FBHS 4.0 min/m² (RA20) 3.5 min/m² (RA25) 3.0 min/m² (RA30) 2.5 min/m² (RA35) 2.0 min/m² (RA40)	Pipe (mounted with wire reel and battery powered binding tool), connect to manifold

# Trench heating

(Length up to 3 m)
30 min/pce.
(Length 3 - 5 m)
45 min/pce.

Mounting ducted channel heating, adjusting, connect at piping

# Skirting heating systems

Classic skirting heating 20 min/m (Type mini/la/lla) 30 min/m (Type IIIa)	Mounting the brackets, heating element, flow/re- turn valve or elbow union
<b>Delta skirting heating</b> 25 min/m (Type mini/la/lla) 35 min/m (Type IIIa)	Mounting the brackets, heating element, flow/ return valve or elbow union, cladding
Beta skirting heating 30 min/m (Type Ia/IIa) 40 min/m (Type IIIa)	Mounting the consoles, heating element, flow/ return valve or elbow union, cladding