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INDIVIDUAL HEATING

Classic, Delta & Beta skirting heating systems



Design manual e21317

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1. Principles

1.1 What does a veil have to do with skirting heating?

A veil has a simple function: it shields. The same applies to the hot air veil created by the Variotherm skirting heating, which covers cold walls within a short period of time. The veil then blocks the cold radiating from the walls, while simultaneously warming them. When this happens, a feeling of cosiness starts spreading throughout the room, replacing the cold. The heated walls give off radiant, long-wavelength infrared heat, which warms the room. Radiant heat is particularly pleasant, since it, like solar heat, is similar to our body's natural warmth. Radiant heat is the traditional form of heat, such as given off by tiled stoves. It is healthy and natural!

1.2 The Coanda effect

The Coanda effect is the physical requirement for the skirting heater's effect: at the beginning of the 20th century, physicist Henri Coanda discovered that rising hot air always follows cold surfaces (such as exterior walls) as it moves upward. When air currents exit slits at a certain angle and distance, the current will bend towards the surface due to the created turbulences and the lower pressure on one side. The air current will "stick" to it as long as certain requirements (distances and current thickness) are met. The low pressure area around the secondary air introduced by the current across a surface is crucial for this effect. If this secondary air cannot continue to flow, the current will draw itself into this area, or follow the wall. This law of physics is the reason why the Variotherm skirting heaters work in such an outstanding way. Skirting heating systems have another benefit thanks to the Coanda effect: because only a small amount of air is moved during heating, hardly any dust is stirred up. A blessing for your respiratory tract!



The Coanda effect

Living space 20 °C ပ္ပ ထု 18 °C 20 °C Hall 18 °C Outside 23 °C Average surface temperature 16 °C Air temperature + Felt emperature 19 °C Cellar 12 °C Felt temperature

1.3 Cosiness

Cosiness is created not just by a specific, individually desired and actually present air temperature. The temperature of all surfaces enclosing the room is of equal importance. The felt temperature is roughly consistent with the arithmetic mean of both temperatures. What makes people feel cosy? People feel cosy when the following basic 'thermal cosiness' equation holds:

Heat production = heat loss

In this context, it is important that heat loss from the human body is as evenly distributed in all directions as possible. We feel uncomfortable if too much heat is lost in one particular direction (cold surfaces,





droughts) or heat loss is prevented in one direction (hot surfaces or vapourtight, thick clothing).

The lower the inside air temperature is, the warmer the surrounding surfaces (wall surfaces, floor and ceiling, as well as doors and windows) must be to ensure cosiness.

Compared to other heating systems, skirting heating increases cosiness. The installation of a skirting heating system along an exterior wall, especially under windows, can largely cancel out the unpleasant effects from the radiation exchange between your body and cold exterior walls and windows. You can set the room temperature lower than you would with convection heating without worrying about discomfort, since the hot air veil raises the felt air temperature.



Convection heating:

Heated air rises quickly and returns to the floor as cold air.

> Unbalanced temperature distribution, stirred dust caused by circulating air, 'dry air'



Variotherm skirting heating system:

The even heating of floor and walls creates a cosy warm envelop in the entire room.

> Healthy room climate, hardly any dust stirred up, no overheated floor, no overheated ceiling, 'very cosy'

1.4 Energy savings

Energy losses are minimised with a lowered room air temperature along with the increased cosiness. The approximate cost savings per 1 °C lower room air temperature are 6%. Additionally, the low room air temperature has the great physiological advantage of significantly increasing the absorption of oxygen for the human body.

At the same time, the relative humidity increases and makes for healthier air that is also easier to breathe. Compared with other hot water heating systems, skirting heating systems run with the lowest amount of water. They are therefore the fastest and most precise hot water heating systems.

1.5 How the skirting heating system functions

The goal of skirting heating systems is to maintain the right wall temperature. This is why they are installed along the entire length of the outside wall when possible. The air flows from bottom to top through the skirting heating system and then selects the area right next to the wall as a channel to ascend along due to the higher temperature difference (see also Coanda effect, section 1.2), On its way up, it continuously gives off its heat to the wall before stratifying within the room air. The heated wall surface turns into a



heat radiating surface. This allows for a cosy indoor temperature with low temperature differences within the room, and between outside and interior wall surfaces.

These infrared images show the rapid effect of Variotherm skirting heating systems. A veil of warm air is developed in just a few minutes. It blocks off the cold and heats the wall.



1.6 Temperature curve



The image shows the variation in temperature within the room of a home heated with a Variotherm skirting heating system, as measured by a calibrated temperature probe. It is easy to see that there is little difference in temperature between the floor and the ceiling. The dashed lines indicate the apparent radiant heat as measured by the probe. It is significantly higher than the actual room air temperature. This proves that cosiness is already achieved at lower, energy-saving room air temperatures.

1.7 Areas of application

Skirting heating systems are suitable for new homes and renovations. They can be installed in conventional 2-pipe systems or manifold systems. When renovating, existing rising lines can be used for supply. In any case, another ace of skirting heating systems comes to bear. The cladding can be used to elegantly 'hide' the required heating pipes (and electrical cables). Humid walls prone to mould formation can be renovated with skirting heating systems. Thanks to the temperate walls along the entire height of the room, the relative humidity even in poorly ventilated corners does not reach critical values any more (extreme cases need to be considered from case to case). Owing to their low construction heights, skirting heating systems are very suitable for low windows (low parapet height). Hotel rooms, and rooms in cellars that are used less often, can be used again in a shorter amount of time. Skirting heating systems meet these criteria due to their low latency and homogeneous heat dissipation. Depending on the design, rooms are heated to a cosy level within 15 to 30 minutes.

1.8 Variotherm skirting heating system and furniture

How do the required installation lengths of the skirting heating system match the planned furnishing? Skirting heating systems are installed on the exterior walls where furniture is not supposed to be placed (or at least not without any problems). Tall furniture would limit natural light. Placement possibilities are also



limited by windows and curtains. In rooms with large wardrobes, cupboards or shelves, Variotherm skirting heating systems can be integrated into them. In case of less wellinsulated homes, it is not recommended to place furniture along the exterior walls due to mould formation. When planned ahead in time, skirting heating systems can also be integrated in niches. Variotherm skirting heating systems can be installed on the lower part of the wall, in plinths or in niches.

Furniture can then be placed as desired. With parquet floors and wood panelling, the skirting heating system can be encased in wood.

The Coanda effect



Kitchen installation



Skirting heating system in front of glass surfaces



Skirting heating system in the wall construction



Skirting heating system below glass surfaces



Skirting heating system in the wall construction - section



Skirting heating system below glass surfaces - section

2. Skirting heating types

2.1 Classic skirting heating types for wooden cladding (provided by the customer)

200 mm

40 - 50 mm

65 mm

b

65 mm + s



Mini Classic skirting heating system

- b ... 25 mm
- c ... 105 mm
- s ... min. 15 mm (e.g. wooden multilaver board)



s ... min. 15 mm (e.g. wooden multi-

la Classic skirting heating system



0

S



IIa Classic skirting heating system

- b ... 37 mm
- c ... 163 mm
- s ... min. 15 mm (e.g. wooden multilaver board)



IIIa Classic skirting heating system

b ... 37 mm

87 mm

195 mm

40-50 mm

0

0

2.2 Delta skirting heating types with metal cladding



65 mm 195 mm 0 40-50 mm



Mini Delta skirting heating system

Ia Delta skirting heating system

IIa Delta skirting heating system

IIIa Delta skirting heating system

30 - 200 mm

102 mm



2.3 Skirting heating Beta (free-standing) with metal cladding



la Beta skirting heating system

195 mm 0 . 45-55 mm





2.4 Classic skirting heating types for wooden cladding (provided by the customer)



Change in shaft height

If the shaft height changes (= lower edge of the heating element to the upper edge of the front cladding) an additional fastening must be provided to secure the cladding (provided by the customer).



Skirting heating system IVa Classic with wooden brackets



170 mm шШ 160 mm_ 0 0 200 > 40 mm

Skirting heating system Va Classic with wooden brackets

Skirting heating system VIa Classic with wooden brackets

layer board)

c ... 163 mm s ... min. 15 mm (e.g. wooden multi-

layer board)

3. System description

3.1 The heating element

The core pieces of the Variotherm skirting heating system are the heating elements. They consist of a coper pipe \emptyset 18 x 0.5 mm (DIN EN 12449) or a stainless steel pipe \emptyset 18 x 1 mm (material 1.4521, DIN EN 10312/ DIN EN 10236-2) with aluminium louvres 56 x 78 mm or 35 x 78 mm (mini). The special manufacturing process results in a connection between the pipe and the aluminium louvres with an unsurpassed performance.

The heating elements are delivered packaged in boxes with a length of 2.5 m. They must be protected against damage or unintentional bending of the louvres.

For longer heating elements, they are pressed together using 18 mm fittings (couplings, brackets, etc.). Copper pipes can also be soldered.

Pipe	Support	V	liega	Sanha			
material	sleeve	Press fitting	Press-fitting jaws	Press fitting	Press-fitting jaws		
Copper	Yes	Profipress Sanpress	V18	Press fitting series 6000/8000	SA18		
Stainless steel	No	-	-	Press fitting series 8000/9000/80000	SA18		

Table of suitable press fittings



Standard heating element



3.2 The skirting heating system bracket

The brackets for the <u>Classic and Delta skirting heating systems</u> consist of glass fibre reinforced plastic. For the Classic skirting heating system, a mounting plate and a mounting base are supplied for each bracket (red arrows \checkmark), to allow the cladding provided by the customer to be attached to the bracket. The brackets are mounted on the wall at a spacing of approx. 600-800 mm, the clearance to the adjacent wall is about 200 mm.

The <u>Beta skirting heating system</u> uses consoles consisting of an adapter, base and plastic bracket. The consoles are mounted on the floor at a spacing of approx. 400-600 mm.

Affixing material is supplied with all brackets as standard.

Classic bracket sets:



Mini Classic bracket set

Delta bracket sets:



Mini Delta bracket set

Beta bracket sets:



la Beta console



la Classic bracket set



IIa + IIIa Classic bracket set



la Delta bracket set



IIa + IIIa Delta bracket set



IIa + IIIa Beta console

3.3 The cladding

Classic skirting heating cladding:



Section of Classic skirting heating system - wooden cladding (provided by the customer)

The cladding of the Classic heating elements is provided by the customer (for example with wood). This allows the cladding to be optimally adapted to the furniture and the floor. For dimensioning, see page 7, section 2.2



The brackets for the Classic skirting heating system are each supplied with a mounting base (above) and ...



...a mounting plate (front). They can be used to easily remove the wooden cladding at a later point in time.

Delta skirting heating cladding:

The metal cladding is included with the Delta skirting heating. The elegant steel



sheet (1 mm) cladding is powdercoated in white by default (RAL 9001). Other RAL colours and colour effects (for example metallic) are available upon request.



The metal cladding of the Delta skirting heating is clicked into place below and then on top.

The programme is rounded off with the formed parts for 90° inside and outside corners, connecting elements for butt joints and left or right end caps.



Inside	corner	90°
	0011101	



Outside corner 90°









End cap right



The formed parts are attached with the supplied screws. Use the Variotherm paint pen to paint the screw heads after mounting.



For the flow valves, punch a hole into the Delta cladding in the axis of the valve head using the appropriate round hole punch. The thermostat head will later protrude through this hole. Hole diameter required: ø 40 mm for mini



Round hole punch

ø 55 mm for Ia. IIa + IIIa and valves with servomotors

Example

Beta cladding



Section of Beta skirting heating system - metal cladding

The metal cladding is included with the Beta skirting heating. This consists of the front cladding and a rear wall. The elegant steel sheet (1 mm) cladding is powder-coated in white by default (RAL 9001). Other RAL colours and colour effects (for example metallic) are available upon request.



Snap the rear wall into place.



The front cladding of the Delta skirting heating is clicked into place below and then on top.

The programme is rounded off with the formed parts for connecting elements for butt joints and left or right end caps.



The end caps on the left/right are attached afterwards.



First, insert the connectors for the joints of the cladding at A, then click them into place at B.



For the flow valves, punch a hole into the Beta cladding in the axis of the valve head using the appropriate round hole punch. The thermostat head will later protrude through this hole. Hole diameter required:



ø 55 mm for Ia, IIa + IIIa, and valves with servomotors

Example

4. Hydraulic connection of the heating elements

4.1 Manifold system

For installations with manifold systems, first lay the pre-insulated Variomodular pipes from the manifold to the skirting heating and back, and then connect them to the manifold via a screw fitting. The Variomodular pipe should be routed endlessly (i.e. without additional connection points) from the manifold to the skirting heating. The pipe is positioned near the skirting heating with the installation bracket.

Pre-insulated 16 x 2 Vari-

Electronic room thermostats and servomotors are used to control the room temperature.



FLOW and RETURN



Pre-insulated 16 x 2 Variomodular pipe
3/4"EUROx16 clamping screw fitting
3/4"EURO 90° bracket
18 x 17 mm support sleeve
3/4"EUROxCu18 clamping screw fitting

(1) Pre-insulated 16x2 Variomodular pipe Laser



Aluminium multi-layer composite pipe (PE-RT/AL/PE-RT), orange, no oxygen whatsoever, 95 °C, 10 bar Insulation: Polyethylene soft foam, 6 or 9 mm insulation thickness, fire resistance as per EN 14313: C_L-s1,d0

(2) Clamping screw fitting 3/4"EUROx16:



Pre-insulated 16x2 Variomodular pipe on 3/4" Eurocone, nickel-plated, single-piece, with metal clamping ring and galvanic isolation, AF 30, tested according to EN 21003

(4) 18 x 17 mm support sleeve:



Used for clamping screw fittings and for press-fit connectors at heating elements with copper pipe

(3) 3/4"EURO 90° bracket:



nickel-plated, 3/4" Eurocone on 3/4" Eurocone

(5) 3/4"EUROxCu18 clamping screw fitting:



3/4" Eurocone on Cu18, nickel plated, with EPDM sealing element, for ø 18 mm copper pipes as per DIN EN 1057 and ø 18 mm stainless steel pipes as

per DIN EN 10312, pipe wall thickness ≥ 1 mm (also available for 15 mm pipes)

<u>Deaerator</u>

Deaeration is performed by flushing and the deaerators installed on the distribution manifold.



"DISTRIBUTION and CONTROL"

Details regarding the system and heating circuit pipes and the room temperature control are provided in the "DISTRIBUTION and CONTROL" planning and installation instructions.

4.2 2-pipe system



For installation in the 2-pipe system, flow valves with an integrated deaeration system are used to control the room temperature. The return valves are used to shut off and set the water quantity (hydraulic compensation).





FLOW¹ Cu15x1/ Cu18x1

(1) Flow valve (for example left corner) (2) 3/4"EUROxCu18 or 3/4"EUROxCu15 clamping screw fitting (3) 18 x 17 mm support sleeve

(1) Flow valve 🕇

The flow valve with integrated deaeration is available in left, right or continuous versions.

On delivery, there is a protective plastic cap on the valve spindle. This allows the valve to be opened or closed without a valve head. Before mounting the valve head Straight flow or the handwheel, the protective plastic cap is removed.



Valve heads for flow valves 🔳



Thermostat head (Energy Efficiency Class A)



Extension for 20 mm thermostat head, from a cladding thickness of 10 mm for IIa + IIIa Classic



Servomotor 230 V AC closed when power off, First-Open function, plugin clip function, function display



Handwheel



Thermostat head with remote sensor

(2) 3/4"EUROxCu18 clamping screw fitting:



3/4" Eurocone on Cu18, nickel plated, with EPDM sealing element, for ø 18 mm copper pipes as per DIN EN 1057 and ø 18 mm stainless steel pipes as per DIN

EN 10312, pipe wall thickness ≥ 1 mm (also available for 15 mm pipes)

(3) 18 x 17 mm support sleeve:



Used for clamping screw fittings and for press-fit connectors at heating elements with copper pipe

Flow valve characteristic curve



Sample calculation 1:

Required: Pressure loss for 1/2" at 2 K control difference Given: Heat flow Q = 1450 W, temperature spread Δt = 10 K (55/45 °C) Solution: Mass flow m = Q/(c· Δt) = 1450/(1.163·10) = 125 kg/h Pressure loss from diagram Δp = 26 mbar / 260 mmWC (0.26 mWC) / 2600 Pa

Deaerator



The individual skirting heating systems are deaerated via the flow valves with integrated manual deaeration systems. The deaeration elbow is inserted in the return for valves without integrated deaeration systems.

Deaeration elbow

RETURN 🖊



 Return valve (corner)
3/4"EUROxCu18 or 3/4"EUROxCu15 clamping screw fitting (see Flow for description)
18 x 17 mm support sleeve (see Flow for description)

(1) Return valve

The return value is used for hydraulic compensation and as a shut-off value if the heating elements have to be dismantled (e.g. for painting). The value spindle is under the protective cap. The return value can be closed by rotating it.



Return valve characteristic curve



Sample calculation 2:

Required: Valve opening (rotations) at a pressure loss via the return valve of $\Delta p = 30$ mbar (0.30 mWC, 3000 Pa) Given: Heat flow Q = 1450 W, temperature spread $\Delta t = 10$ K (55/45 °C) Solution: Mass flow m = 1450/(1.163.10) = 125 kg/h \rightarrow Open the return valve 1.25 rotations.

5. Dimensioning

5.1 General planning principles

In the planning phase, not only selecting the right heating system is important. Information on building quality - such as room size, ceiling heights, door and window sizes, construction materials and thermal resistance values [...] - are important when determining the heat requirements and the dimensioning of the skirting heating system. During this time, you can also choose various parapet heights below large windows (for a highly effective hot air veil) and niches for installing the heating elements and their cladding. Skirting heating systems are installed in the manifold system with pre-insulated Variomodular pipes or in



the 2-pipe system with copper pipes, for example. When planning the sockets, ensure that they are located above the skirting heating. We recommend providing sockets at a height of 350 mm above the finished floor level.

5.2 Positioning of the supply pipe



To prevent damage to the heating elements and cladding, they should not be fitted to the painted walls until the flooring is completed. The supply pipes are installed in accordance with the connection spacing shown above.

5.3 Heat load calculation

Norm-H Nationale	Da Se	08	.11.2016 1								
Projekt:	XXXXX										
Übersich	t der Bauteile										
Code Bezeichnung						-Wert V/m²K	Rges m²K/W	Rsi m²K/W	m²l	Rse K/W	R-Baut m²K/W
AF01	Außenfenster					1.100	0.909	0.130	0.	.040	0.739
AT01	Außentür	1.700	0.588	0.130	0.	.040	0.418				
AW01 Außenwand 0.220 4.545 0.130 0.040									.040	4.375	
			_			~			\sim		
	Raum	Θ _{int}	A _R	$\Phi_{_{Te}}$	Φ,	Φγ	Φ _{Nuttoin}	Φ _{Nettaler}	Φ _{Netto}	Φ _{RH}	Φ _{HL}
Nr.	Bezeichnung	°C	m²	w	w	w	w	w	w	w	w
Haus, EG			180.88	5427		3396			9160	0	9160
00.001.001	Eltern	20.0	29.10	833	833	501	46	15	1335	0	1335
00.001.002	Kinder	20.0	20.49	762	762	343	54	19	1106	0	1106
00.001.003	Vorraum	20.0	24.40	571	571	409	40	14	980	0	980
00.001.004	Bad	24.0	12.26	300	324	459	64	22	783	0	783
00.001.005	WC	20.0	1.70	21	21	57	46	16	78	0	78
00.001.006	Abstellraum	20.0	5.78	263	278	97	65	22	375	0	375

The EN 12831 standard with the respective national annex applies to the heat requirement calculation in heated rooms. Every room is considered individually. For the outside temperature, the locally acquired and standardised outdoor temperature T_{ne} is used. For more details, refer to the applicable standards.

5.4 Laying out the skirting heating

The dimensioning of the skirting heating system depends on

- the flow temperature (depends on the heating system)
- the required performance (new building or renovation)
- the possible installation location (possibly limited by doors and assemblies)

Planning the maximum flow temperature t_v of the heating system is key to a healthy warmth provided by the skirting heating system. We recommend that the set-up temperature does not exceed 60 °C. The louvre temperature will be significantly below the dust carbonisation temperature, which can lead to unhealthy air. Best results are achieved with maximum flow temperatures of 50 to 55 °C.

Recommended maximum length of a heating circuit:

for types mini, Ia, IIa: 7.5 m

mini, Ia, IIa: 7.5 m (7.5 m heating element) IIIa: 5.0 m (10 m heating element)





Skirting heating system mini, la, lla

Ideal case:

Optimal radiant heat is achieved when the skirting heating is installed along the entire length of the exterior wall.

A tip from Variotherm: Fit at least 75 % of the exterior walls with skirting heating.

For a ground plan example of the layout for a skirting heating system, see section 4.1 and 4.2.

Note: If significantly shorter lengths have come about due to planning, a new calculation should be run with lower flow temperatures or smaller skirting heating types. The lengths mentioned above should be achieved if possible.

<u>Tip for piping:</u>

If necessary (old building with finished floors etc.), additional uninsulated pipes to max. 18 mm external diameter can also be held in the brackets.



5.5 Heat output of the Variotherm skirting heating

	Flow temperature t _r [°C]											
		∆t (sprea	ad) = 5 °0	2	∆t (spread) = 10 °C				∆t (spread) = 15 °C			
Туре	30 °C	35 °C	40 °C	45 °C	50 °C	55 °C	60 °C	65 °C	70 °C	75 °C	80 °C	85 °C
mini	39	45	60	85	112	141	171	204	241	276	312	355
la	65	76	100	141	186	235	285	340	401	460	520	567
lla	92	108	140	197	255	316	385	456	532	611	688	749
Illa	108	126	168	238	311	390	473	561	657	754	856	938
		0	0		°	0			0	•		

<u>Heat output in W/m, in relation to a room temperature of $T_{r} = 20 \text{ °C}$ </u>

recommended range

<u>Correction factors for other room temperatures $[T_r]$ </u>

T _, [°C]	15	16	17	18	19	20	21	22	23	24
Factor	1.11	1.09	1.07	1.04	1.02	1.00	0.98	0.95	0.92	0.90

Example: Type IIa, t_ = 55 °C, T_ = 24 °C \rightarrow 316 W/m * 0.90 = 284 W/m

Heat output in relation to excess temperatures in W/m

	Skirting heating excess temperature $\Delta t = \frac{(t_f + t_r)}{2} - T_r$												
Туре	10 °C	15 °C	20 °C	25 °C	30 °C	35 °C	40 °C	45 °C	50 °C	55 °C	60 °C		
mini	42	52	79	112	141	171	204	248	288	333	369		
la	70	88	131	186	235	285	340	413	480	543	603		
lla	100	124	183	255	316	385	456	548	636	718	795		
Illa	118	148	221	311	390	473	561	677	788	897	997		

Classic skirting heating with larger shaft heights in W/m

Required mini- mum	mini 44 mm > 30 mm Shaft height 30-40 mm			<u>mm</u> ≥ 40 mm Shaft height i0-50 mm	lla	88 mm	IIIa		
flow temperature [°C]	Shaft height [mm]	Excess perfor- mance [%]	Shaft height [mm]	Excess perfor- mance [%]	Shaft height [mm]	Excess perfor- mance [%]	Shaft height [mm]	Excess perfor- mance [%]	
35	100	0	160	0	160	0	160	0	
40	200	13	260	14	260	18	260	17	
45	300	24	360	27	360	33	360	32	
50	400	33	460	37	460	46	460	46	
55	500	41	560	46	560	56	560	57	
60	700	52	760	58	760	70	760	73	
65	900	58	960	64	960	76	960	82	

5.6 Variotherm dimensioning software

Individual heating circuits can be calculated swiftly and easily with Variotherm's dimensioning software – available at *www.variotherm.at/profi.*



Heating set-up example

6. Dimensions



All dimensions in mm



la Beta



IIa + IIIa Beta







Variotherm have been developing, manufacturing and selling innovative, ecological and economical heating and cooling systems since 1979.

Your Variotherm partner

VARIOTHERM HEIZSYSTEME GMBH

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